

P/O D306-739-011

DART AEROSPACE LTD	Work Order:	22149 C
Description: Cam Lock Shaft	Part Number:	D3369-3
Dwg: D3369 Rev. A	Qty:	31 30
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	HA	05.01.06	30
2	MC	Turn as per Folio FA487 and Dwg D3369 Material: AISI 303 SS Rod Ø0.375 (M303R.375) Identify for D3369-3	7m/	05.01.11	30
3	QC2	Inspect parts as they come off the CNC machine	7m/	05.01.11	30
4	MV	Machine D3369-3 as per Folio FA487 and Dwg D3369 Identify as D3369-3	Er	05.01.11	30
5	QC2	Inspect parts as they come off the CNC machine	Er	05.01.11	30
6	QC8	Second check	Er	05.01.11	30
7	MV	Deburr	Er	05.01.11	30
8	QC5	Inspect work to Step 7	Er	05.01.11	30
9	ST	Identify and Stock	CL	05/01/11	31
10	AC	Cost / part 46.90	545	05-01-12	31
11	DC	Close W/O 45.10 Inspect Level 21	HA	05.01.17	31

Rev	Date	Change	Revised By	Approved
A	05.01.05	New issue	KJ/JLM	

RELEASED
05/01/12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

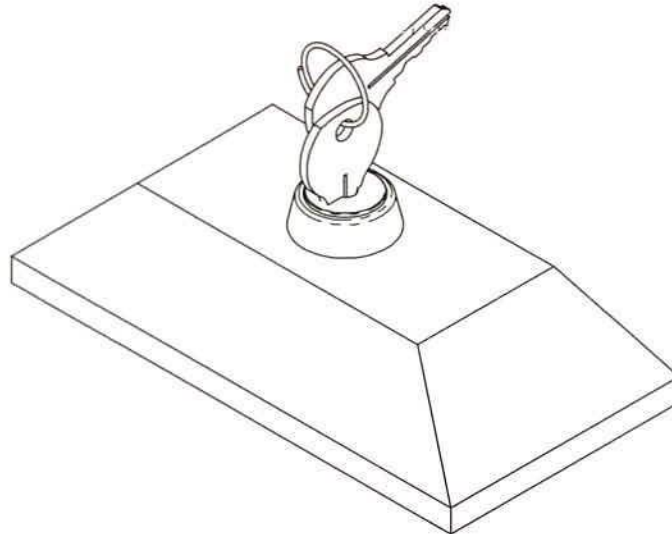
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

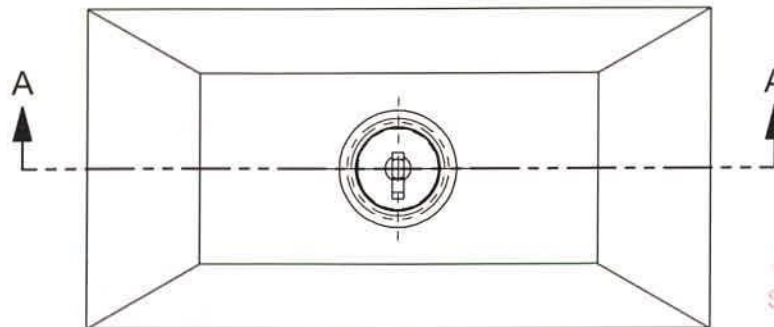
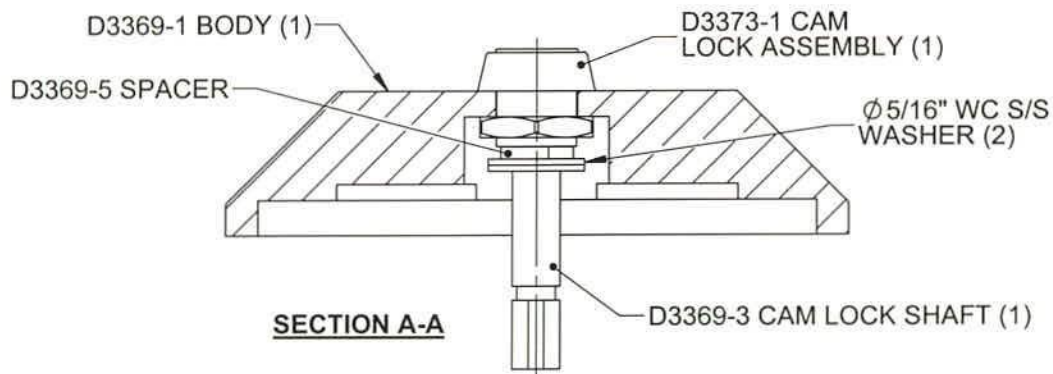
QA: N/C Closed: _____ Date: _____

PRELIMINARY ISSUE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3369	REV. A SHEET 1 OF 4
DATE 04.12.16		TITLE BATTERY LOCK	SCALE 1:1.5
A	04.12.16	NEW ISSUE	



DETAIL B: (BATTERY LOCK SHOWN LOCKED WITH KEY)



D3369-051 BATTERY LOCK ASSEMBLY

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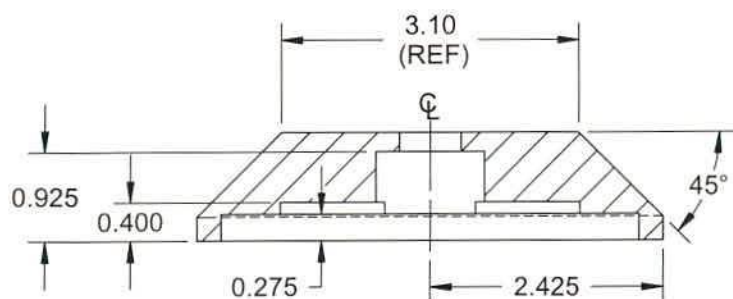
WORK ORDER
NO. 22149

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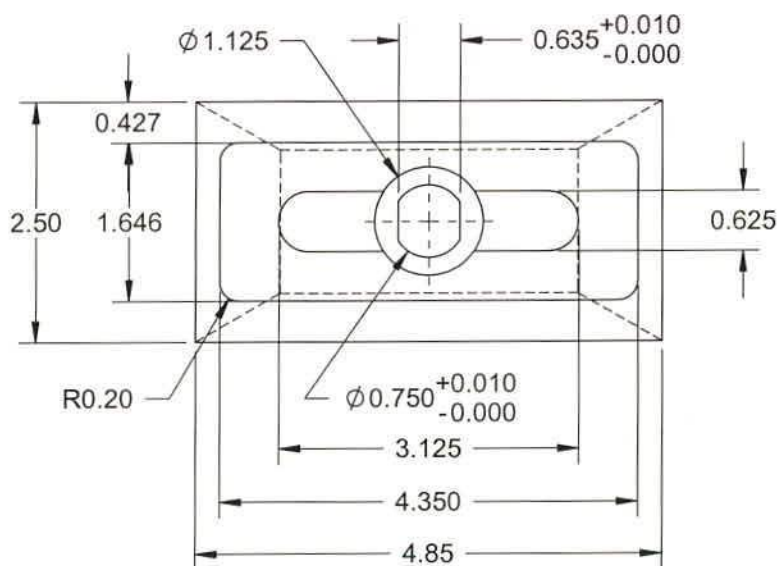
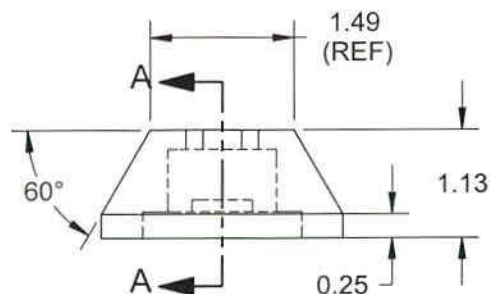
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PRELIMINARY ISSUE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3369	REV. A SHEET 2 OF 4
DATE 04.12.16	TITLE BATTERY LOCK		SCALE 1:2



SECTION A-A



D3369-1 BODY

NOTES:

- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8)
(REF. DART SPEC. M6061T6B)
- 2) FINISH: CHEMICAL CONVERSION COAT PER QSI 005 4.1
POWDER COAT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

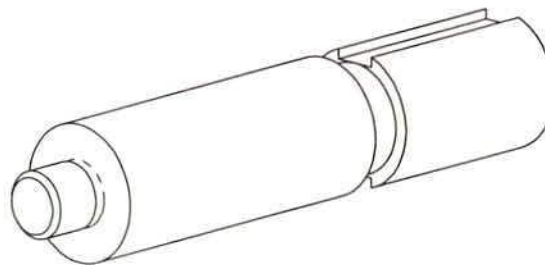
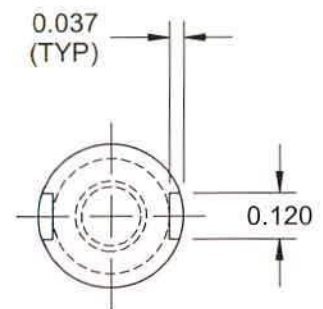
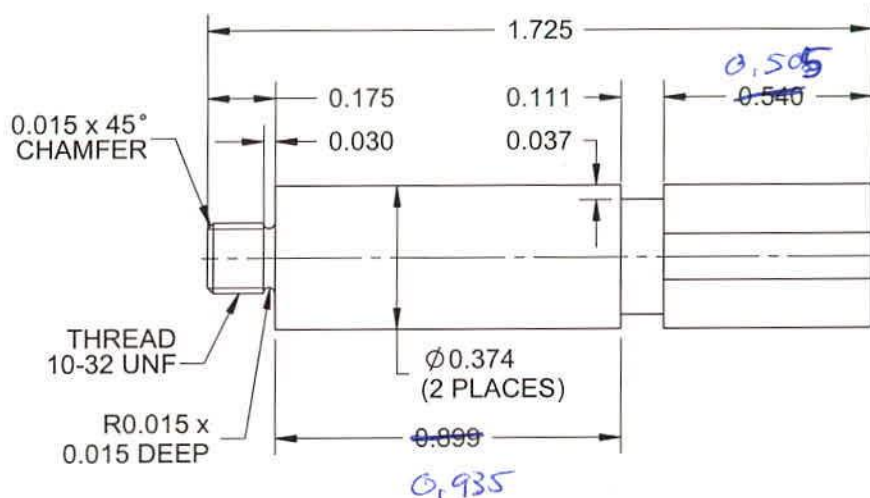
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PRELIMINARY ISSUE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3369	REV. A SHEET 3 OF 4
DATE 04.12.16		TITLE BATTERY LOCK	SCALE 2:1



D3369-3 CAM LOCK SHAFT

NOTES:

- 1) MATERIAL: AISI 303 S.S. (REF. DART SPEC. M303R0.375)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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NO. 22149

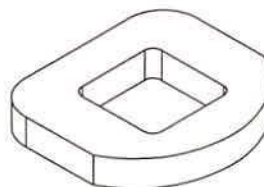
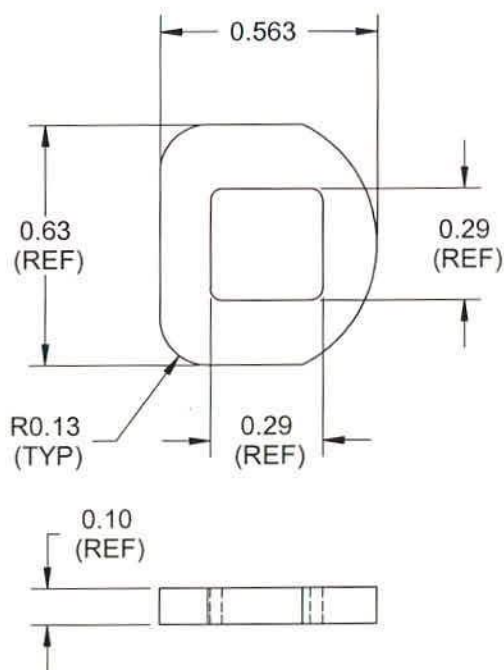
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PRELIMINARY ISSUE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3369-5 SPACER	REV. A SHEET 4 OF 4
DATE 04.12.16		TITLE BATTERY LOCK	SCALE 2:1

SPECIFICATION CONTROL DRAWING



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WORK ORDER
NO. 22149

D3369-5 SPACER

NOTES:

- 1) MATERIAL: SUPPLIER BY D3373, MODIFIED AS SHOWN
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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DART AEROSPACE LTD		Work Order:	22149 C
Description: Pedal Lock Base		Part Number:	D3370-1
Dwg: D3370 Rev. A		Qty:	30
		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	HA	05.01.06	30
2	MV	Cut blank: 1.500" x 2.500" x 4.120" long Material: 6061-T6 Bar (QQ-A-225/8 or QQ-A-200/8) (M6061T6B1.500x02.500) Identify for D3370-1 Batch: M16351	EE	05.01.11	31
3	MV	Machine D3370-1 as per Folio FA483 and Dwg D3370 Identify as D3370-1	EE	05.01.11	31
4	QC2	Inspect parts as they come off the CNC machine	EE	05.01.11	31
5	QC8	Second check	EP	05.01.11	31
6	MV	Deburr	EE	05.01.11	31
7	QC5	Inspect work to Step 6	EP	05.01.11	31
8	FP	Chemical Conversion Coat as per QSI 005 4.1			
9	QC3	Inspect Chemical Conversion Coat	HA	05.01.13	31
10	ST	Identify and Stock			
11	AC	Cost / part	Suc	05-01-17	31
12	DC	Close W/O Inspect Level 21	HA	05.01.07	31

Rev	Date	Change	Revised By	Approved
A	05.01.05	New issue	KJ/JLM	

RELEASED

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
	8; 9.	Delete Steps	Qd	05-01-11			

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____


DART AEROSPACE LTD		Work Order:
Description: Pedal Lock Cover base		Part Number: D3370-3
Inspection Dwg: D3370	Rev: A	Page 1 of 1

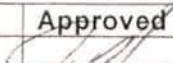
FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.088	+/-0.010					
0.350	+/-0.010					
0.563	+/-0.010					
0.550	+/-0.010					
0.1875	+/-0.010					
0.748	+/-0.010					
1.50	+/-0.030					
1.188	+/-0.010					
1.225	+/-0.010					
R0.500	+/-0.010					
2.35	+/-0.030					
1.920	+/-0.010					
0.450	+/-0.010					
1.673	+/-0.010					
2.638	+/-0.010					
4.00	+/-0.030					
Ø0.203	+0.005/-0.000					
0.250	+/-0.030					
1.250	+/-0.005					
0.550	+/-0.010					
15°	+/-0.1°					

Same as 22148

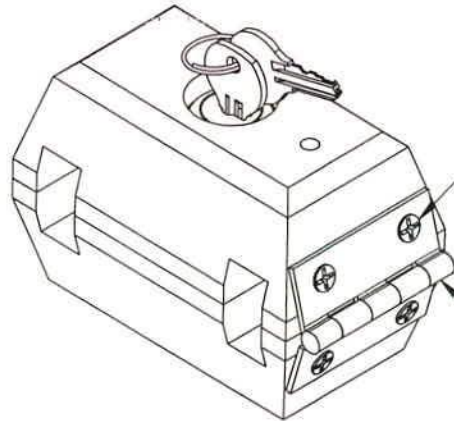
Measured by: 	Audited by:	Prototype Approval:	N/A
Date:	Date:	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	05.01.05	New Issue	KJ/JLM	

RELEASED
1/24-05-05

PRELIMINARY ISSUE

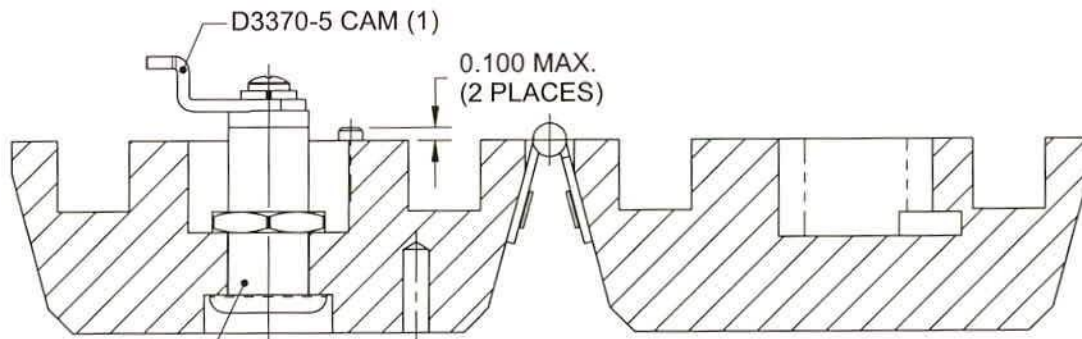
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CHECKED	APPROVED	DRAWING NO. D3370	REV. A SHEET 1 OF 4
DATE 04.12.15	TITLE PEDAL LOCK		SCALE 1:1.5
A	04.12.15	NEW ISSUE	



MACHINE SCREW, #8-32 x 0.313 LONG,
82° C'SUNK (REF. SPAENAU P/N 385-039)
(4 PLACES)

D3385-1HINGE (1)

DETAIL B: (PEDAL LOCK SHOWN LOCKED WITH KEY)

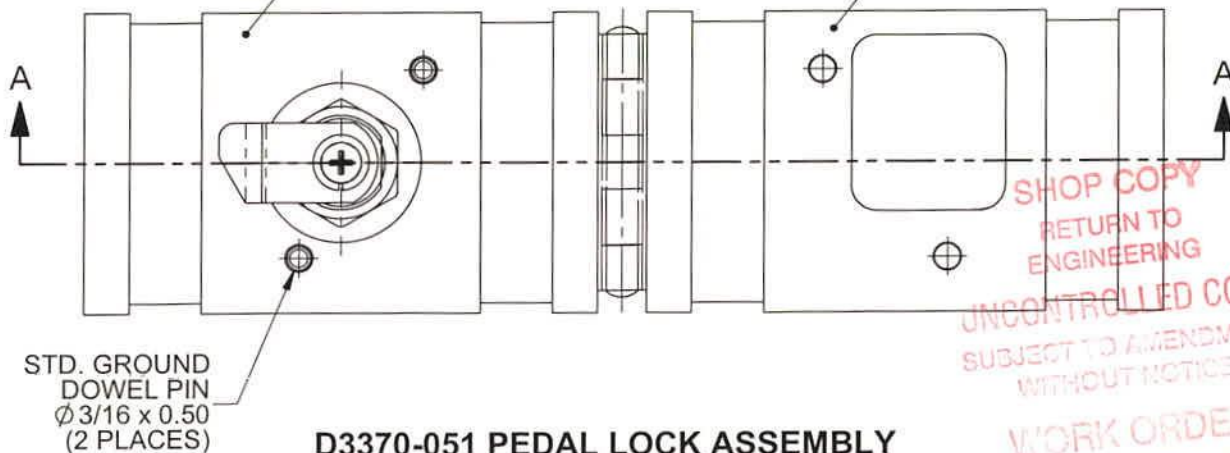


SECTION A-A

D3373-5 CAM
LOCK ASS'Y (1)

D3370-3 COVER (1)

D3370-1 BASE (1)



STD. GROUND
DOWEL PIN
Ø 3/16 x 0.50
(2 PLACES)

D3370-051 PEDAL LOCK ASSEMBLY

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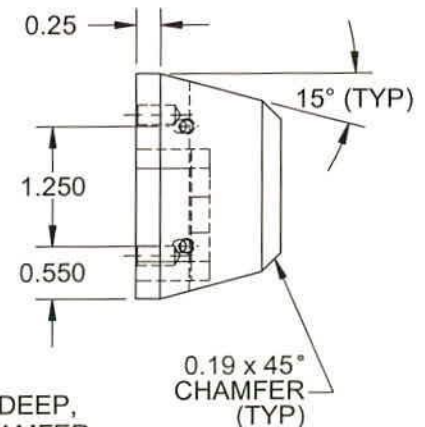
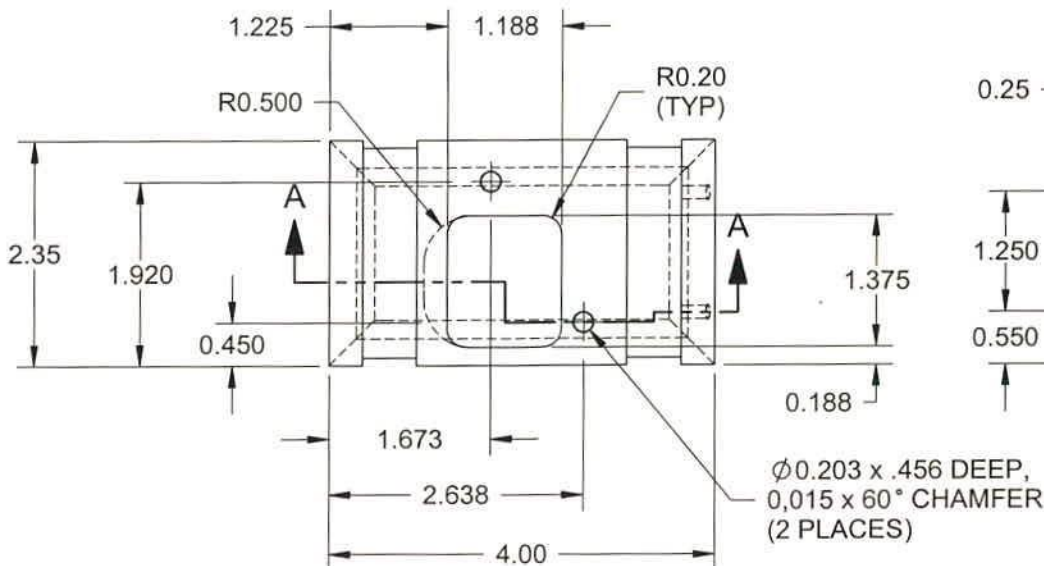
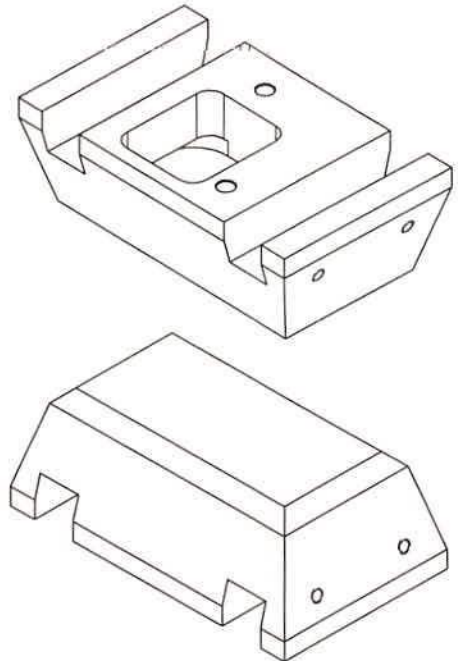
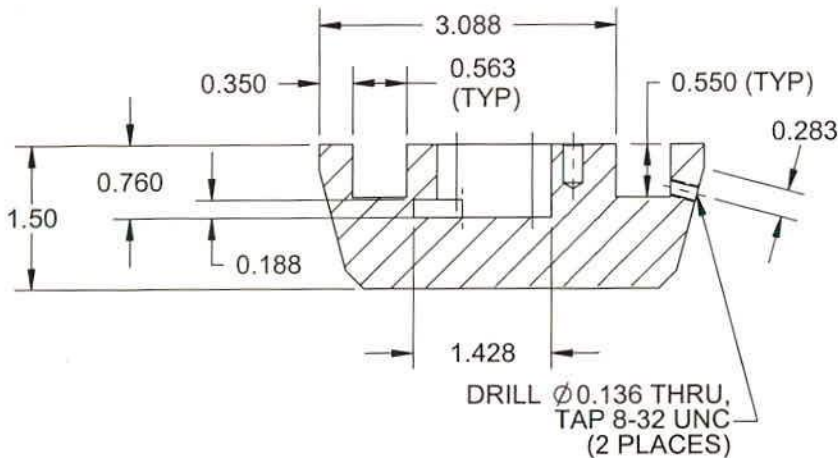
WORK ORDER
NO. 22149

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PRELIMINARY ISSUE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3370	REV. A SHEET 2 OF 4
DATE 04.12.15		TITLE PEDAL LOCK	SCALE 1:2



D3370-1 BASE

NOTES:

- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8) (REF. DART SPEC. M6061T6B)
- 2) FINISH: CHEMICAL CONVERSION COAT PER QSI 005 4.1
POWDER COAT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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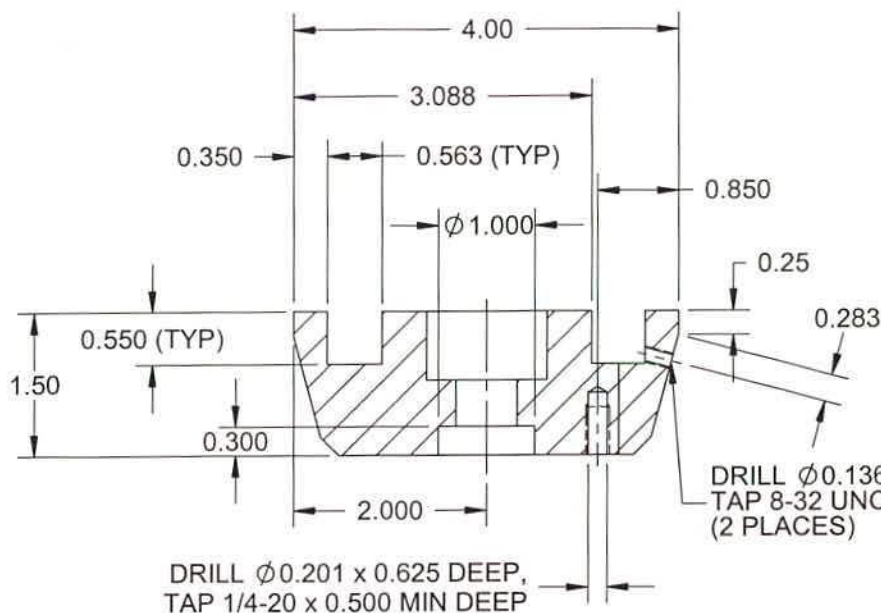
WORK ORDER
NO. 22149

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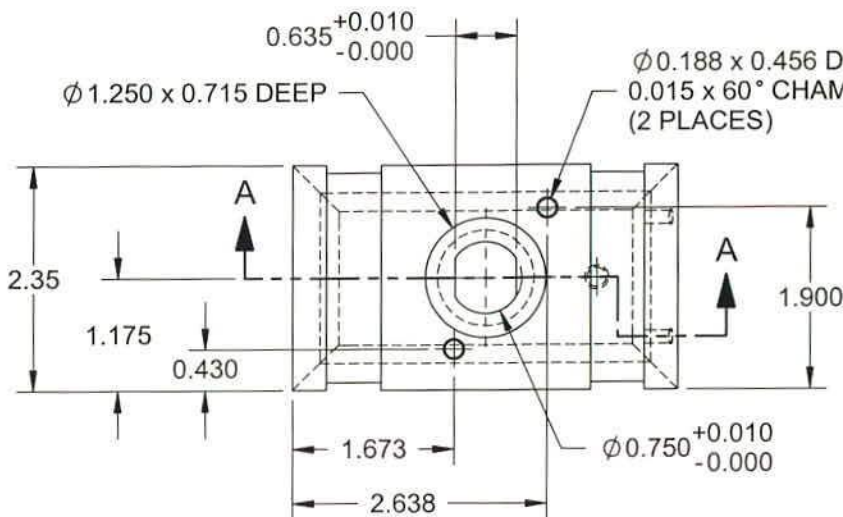
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PRELIMINARY ISSUE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3370	REV. A SHEET 3 OF 4
DATE 04.12.15	TITLE PEDAL LOCK		SCALE 1:2



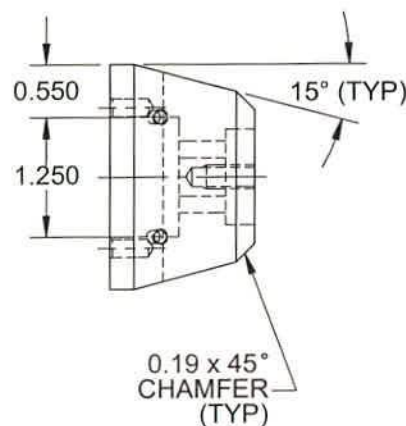
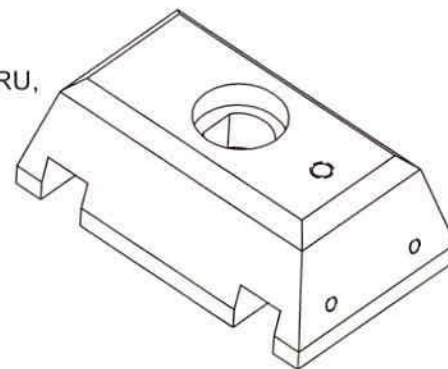
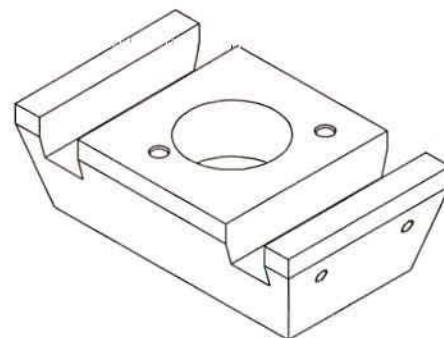
SECTION A-A



D3370-3 COVER

NOTES:

- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8) (REF. DART SPEC. M6061T6B)
- 2) FINISH: CHEMICAL CONVERSION COAT PER QSI 005 4.1
POWDER COAT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010



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NO 22149

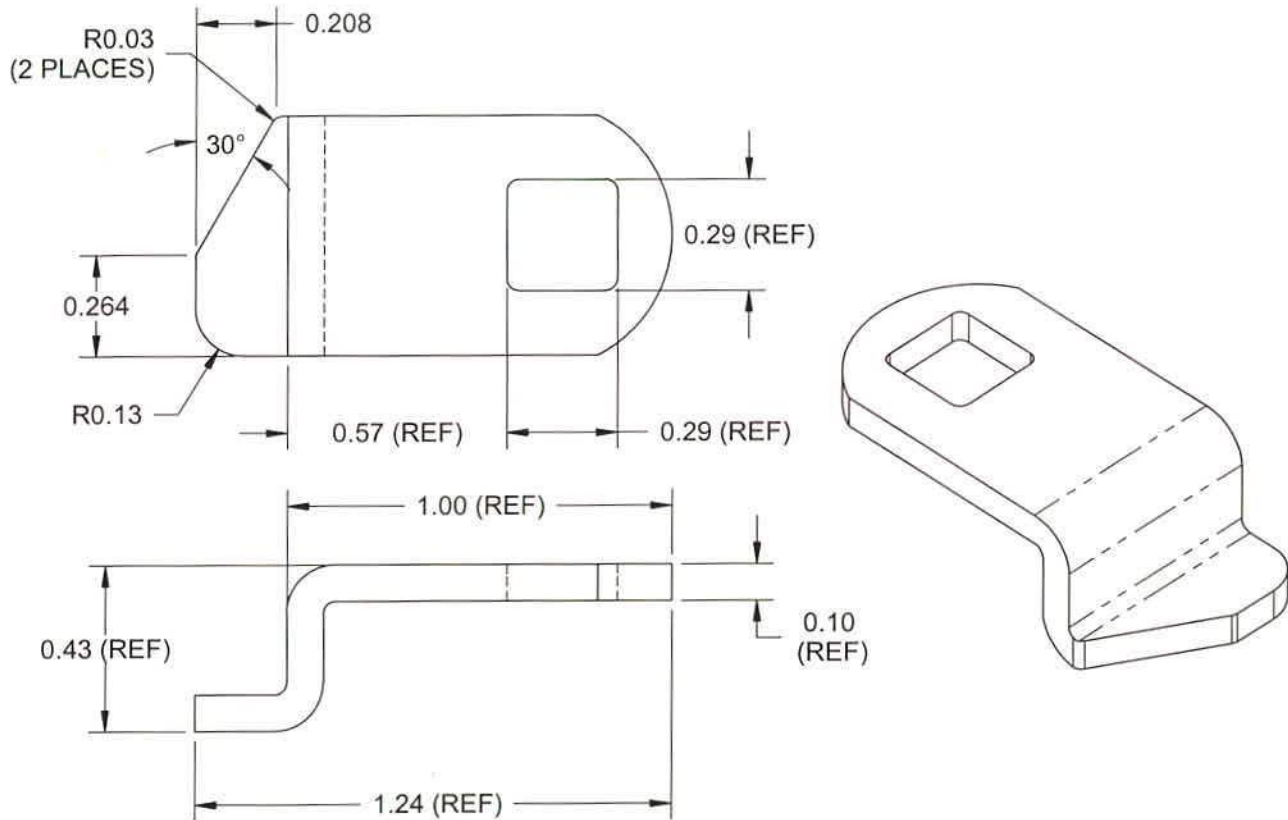
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PRELIMINARY ISSUE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3370	REV. A SHEET 4 OF 4
DATE 04.12.16		TITLE PEDAL LOCK	SCALE 2:1

SPECIFICATION CONTROL DRAWING



D3370-5 CAM

NOTES:

- 1) MATERIAL: SUPPLIER BY D3373, MODIFIED AS SHOWN
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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DART AEROSPACE LTD		Work Order:	22149C
Description: Pedal Lock Cover		Part Number:	D3370-3
Dwg: D3370 Rev. A		Qty:	30
		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	<i>[Signature]</i>	05.01.06	30
2	MV	Cut blank: 1.500" x 2.500" x 4.120" long Material: 6061-T6 Bar (QQ-A-225/8 or QQ-A-200/8) (M6061T6B1.500x02.500) Identify for D3370-3 Batch: <i>M16351</i>	<i>[Signature]</i>	05.01.11	31
3	MV	Machine D3370-3 as per Folio FA482 and Dwg D3370 Identify as D3370-3	<i>[Signature]</i>	05.01.11	31
4	QC2	Inspect parts as they come off the CNC machine	<i>[Signature]</i>	05.01.11	31
5	QC8	Second check	<i>[Signature]</i>	05.01.11	31
6	MV	Deburr	<i>[Signature]</i>	05.01.11	31
7	QC5	Inspect work to Step 6	<i>[Signature]</i>	05.01.11	31
8	FP	Chemical Conversion Coat as per QSI 005 4.1			
9	QC3	Inspect Chemical Conversion Coat			
10	ST	Identify and Stock			
11	AC	Cost / part _____	<i>Sur</i>	05.01.19	31
12	DC	Close W/O Inspect Level 21	<i>[Signature]</i>	05.01.19	31

Rev	Date	Change	Revised By	Approved
A	05.01.05	New issue	KJ/JLM	<i>[Signature]</i>

RELEASED

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
	8. 9	Delete	Jul	05.01.11			

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

DART AEROSPACE LTD		Work Order:
Description: Pedal Lock Base <i>COVER</i>		Part Number: D3370-13 <i>05-01-11</i>
Inspection Dwg: D3370	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
4.00	+/-0.030					
3.088	+/-0.010					
0.563	+/-0.010					
0.350	+/-0.010					
Ø1.000	+0.005/-0.000					
0.25	+/-0.030					
0.283	+/-0.010					
2.000	+/-0.010					
0.300	+/-0.010					
0.550	+/-0.010					
1.50	+/-0.030					
Ø1.250	+0.005/-0.000					
0.635	+/-0.010					
Ø0.750	+0.010/-0.000					
1.673	+/-0.010					
0.430	+/-0.010					
2.638	+/-0.010					
2.35	+/-0.030					
0.715	+/-0.010					
15°	+/-0.1°					
0.19 x 45°	+/-0.030					
0.550	+/-0.010					
1.250	+/-0.005					

Same as 2214

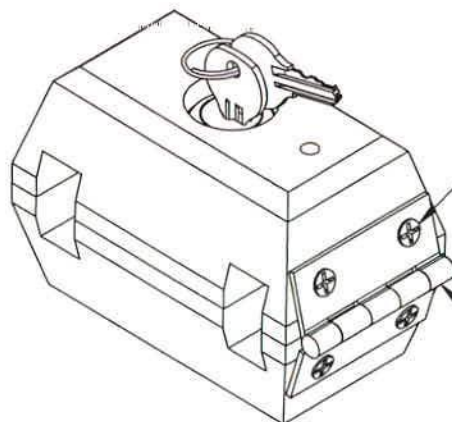
Measured by: <i>EC</i>	Audited by:	Prototype Approval:	N/A
Date:	Date:	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	05.01.05	New Issue	KJ/JLM	<i>[Signature]</i>

RELEASED
05-01-05

PRELIMINARY ISSUE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3370	REV. A SHEET 1 OF 4
DATE 04.12.15		TITLE PEDAL LOCK	SCALE 1:1.5
A	04.12.15	NEW ISSUE	



MACHINE SCREW, #8-32 x 0.313 LONG,
82° C'SUNK (REF. SPAENAU P/N 385-039)
(4 PLACES)

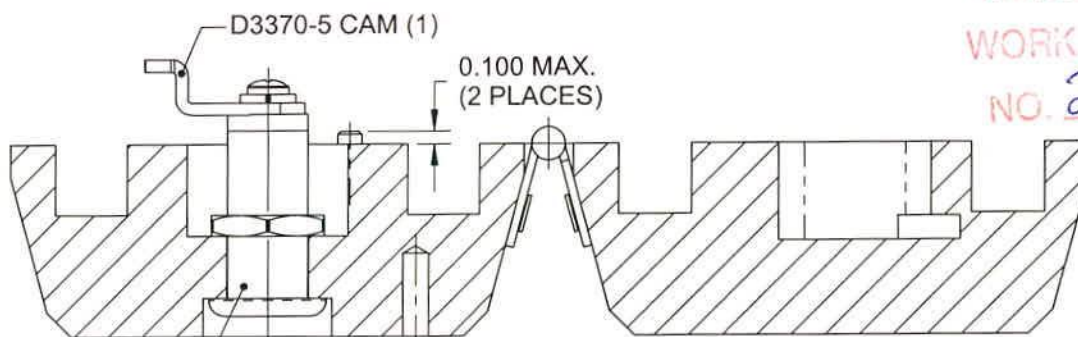
D3385-1HINGE (1)

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WORK ORDER
NO. 22149

DETAIL B: (PEDAL LOCK SHOWN LOCKED WITH KEY)

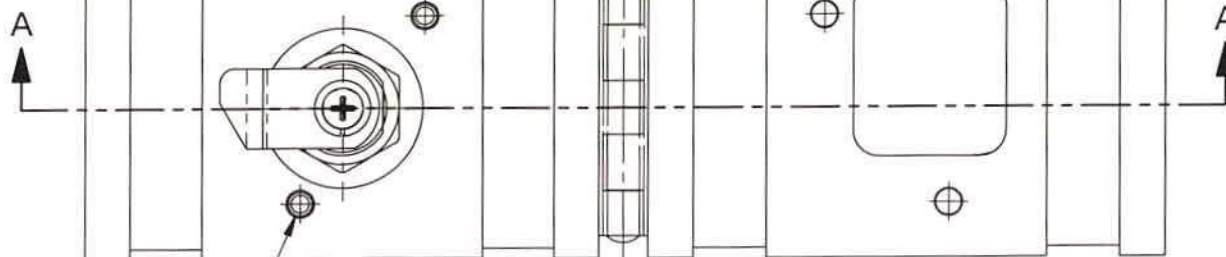


SECTION A-A

D3373-5 CAM
LOCK ASS'Y (1)

D3370-3 COVER (1)

D3370-1 BASE (1)



STD. GROUND
DOWEL PIN
Ø 3/16 x 0.50
(2 PLACES)

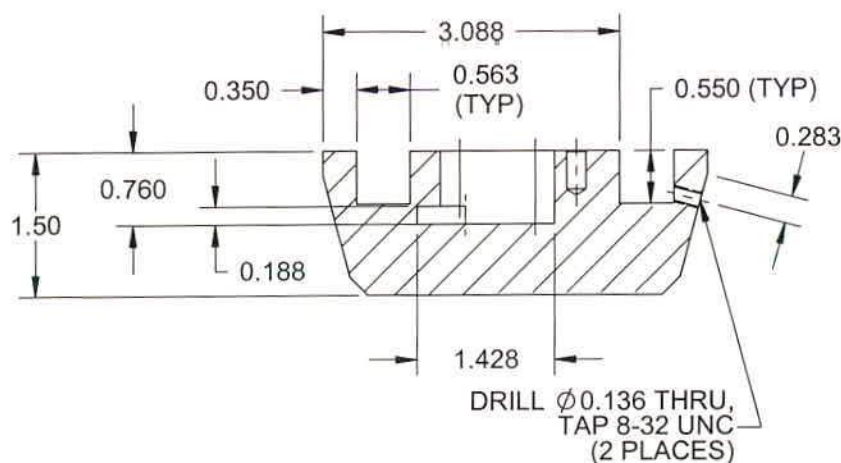
D3370-051 PEDAL LOCK ASSEMBLY

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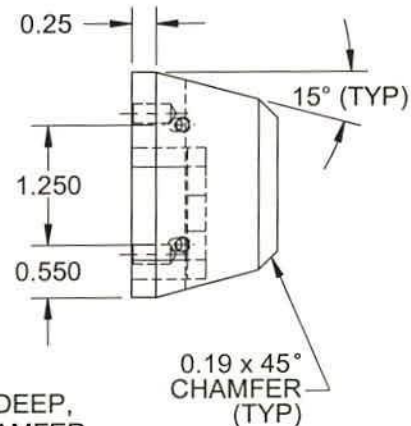
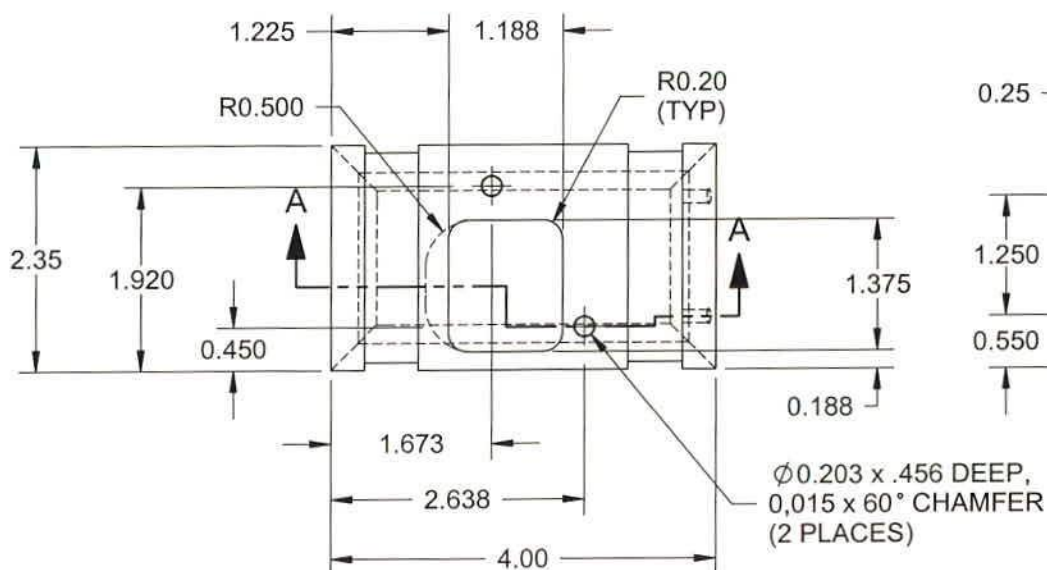
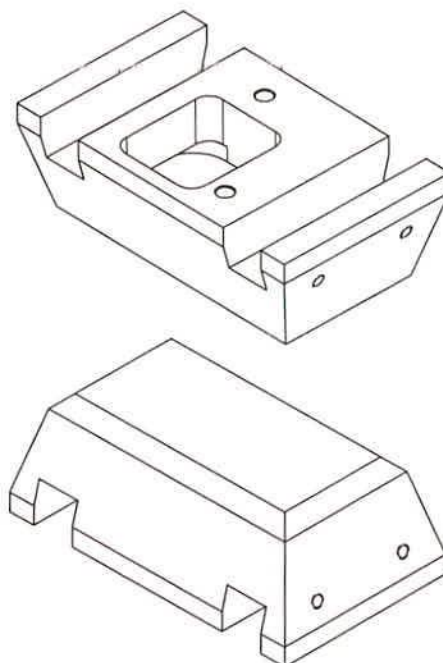
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PRELIMINARY ISSUE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3370	REV. A SHEET 2 OF 4
DATE 04.12.15		TITLE PEDAL LOCK	SCALE 1:2



SECTION A-A



D3370-1 BASE

NOTES:

- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8) (REF. DART SPEC. M6061T6B)
- 2) FINISH: CHEMICAL CONVERSION COAT PER QSI 005 4.1
POWDER COAT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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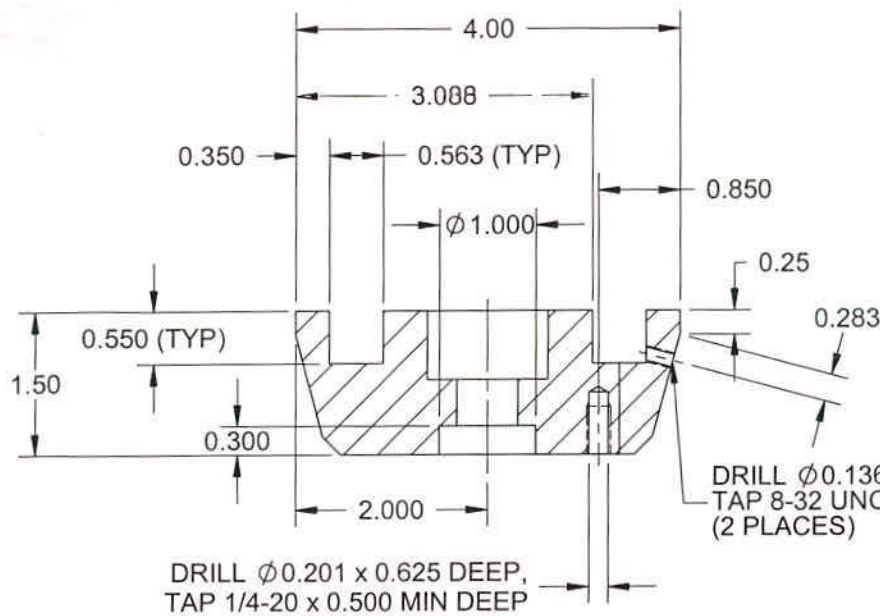
WORK ORDER
NO. 22149

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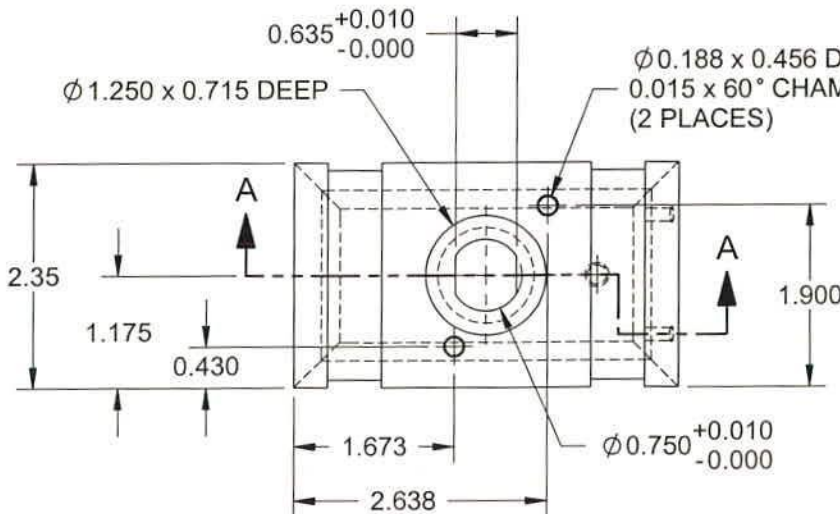
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PRELIMINARY ISSUE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3370	REV. A SHEET 3 OF 4
DATE 04.12.15		TITLE PEDAL LOCK	SCALE 1:2



SECTION A-A



D3370-3 COVER

NOTES:

- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8)
(REF. DART SPEC. M6061T6B)
- 2) FINISH: CHEMICAL CONVERSION COAT PER QSI 005 4.1
POWDER COAT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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NO. 22149

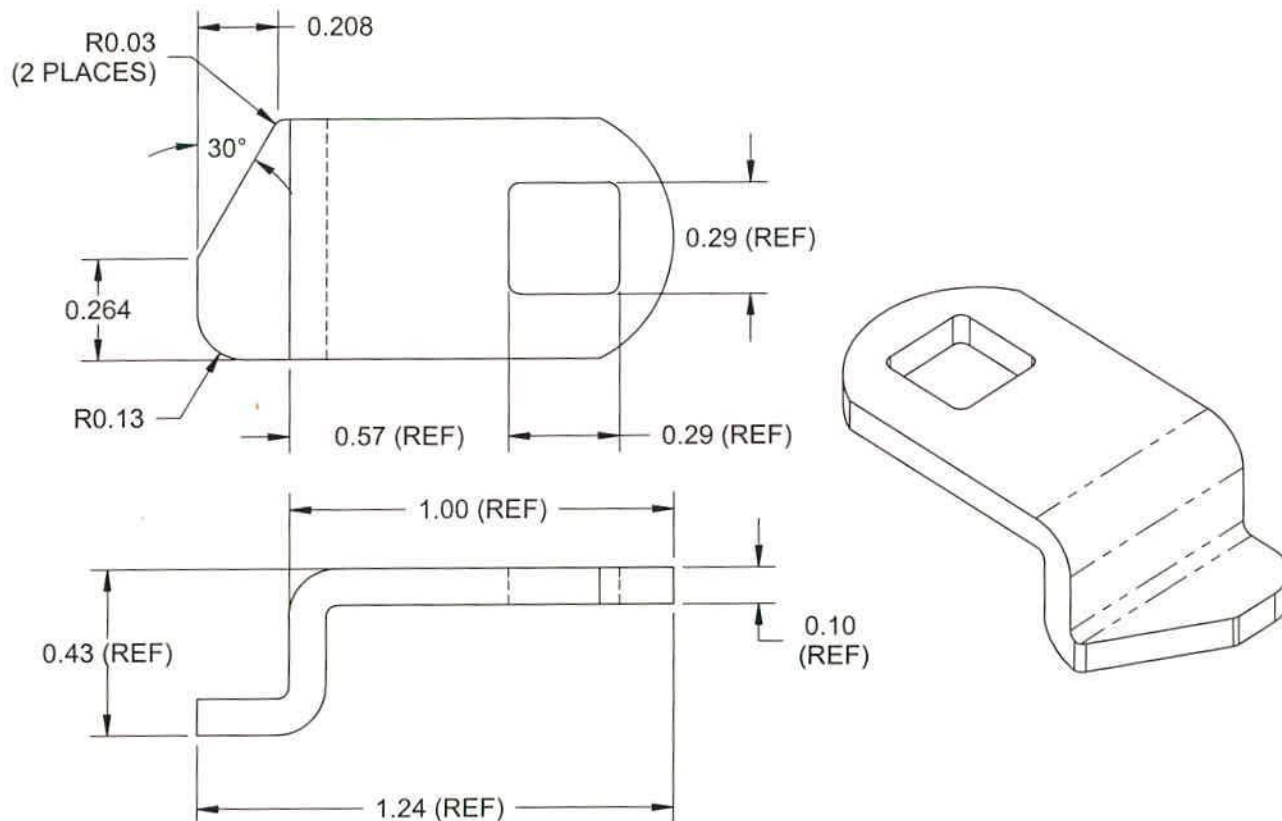
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PRELIMINARY ISSUE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3370	REV. A SHEET 4 OF 4
DATE 04.12.16		TITLE PEDAL LOCK	SCALE 2:1

SPECIFICATION CONTROL DRAWING



D3370-5 CAM

NOTES:

- 1) MATERIAL: SUPPLIER BY D3373, MODIFIED AS SHOWN
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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DART AEROSPACE LTD		Work Order:	22149-C
Description: Cam Lock		Part Number:	D3373-1
Dwg: D3373 Rev. A		Qty:	30
Ref:		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	df	05.01.06	30
2	PG	Issue P/O: For D3373-1 P/N: 1770A51 Possible Supplier: McMaster Conformation of Parts Specification sheet is required	take from stock	W	
3	RG	Receive and Inspect for transit damage Ensure Conformation of Parts Specification sheet is attached	CL	05/01/05	30
4	QC6	Inspect dimensions as per Dwg D3373	J	05.01.05	30
5	PK	Identify and Stock	CL	05/01/05	30
6	AC	Cost / part: _____	Sgt	05-01-17	30
7	DC	Close W/O Inspect Level 21	df	05.01.17	30

Rev	Date	Change	Revised By	Approved
A	05.01.05	New issue	KJ/JLM	df

RELEASED
1/15/06

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

DART AEROSPACE LTD		Work Order:	22149C
Description: Cam Lock		Part Number:	D3373-5
Dwg: D3373 Rev. A		Qty:	30
Ref:		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	JH	05.01.06	30
2	PG	Issue P/O: _____ For D3373-5 P/N: 1770A41 Possible Supplier: McMaster Conformation of Parts Specification sheet is required	W		
3	RG	Receive and Inspect for transit damage Ensure Conformation of Parts Specification sheet is attached	JH	05.01.05	30
4	QC6	Inspect dimensions as per Dwg D3373	2	05.01.05	30
5	PK	Identify and Stock	C	05.01.05	30
6	AC	Cost / part: _____	SAC	05.01.07	30
7	DC	Close W/O Inspect Level 21	JH	05.01.17	30

Rev	Date	Change	Revised By	Approved
A	05.01.05	New issue	KJ/JLM	JH

RELEASED

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

SPLIT

DART AEROSPACE LTD		Work Order:	22149
Description: Cyclic Sock		Part Number:	D3384-1
Dwg: D3384 Rev. A		Qty:	30
Ref:		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	HA	05.01.06	30
2	PG	Issue P/O: <u>2007765</u> For D3384-1 Cyclic Sock Possible Supplier: Tulmar Safety Systems Material release note is required	11	05.01.06	13
3	RG	Receive and Inspect for transit damage Ensure Material release note is attached	CL	05/01/20	77
4	QCC	Inspect dimensions as per Dwg D3384	11	05.01.20	77
5	PK	Identify and Stock	11	05-01-20	77
6	AC	Cost / part: _____	5	05.01.20	77
7	DC	Close W/O Inspect Level 21	HA	05.01.19	77

Rev	Date	Change	Revised By	Approved
A	05.01.05	New Issue	KJ/JLM	

RELEASED
12/15/2006

PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.

1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
www.tulmar.com
email: info@tulmar.com

COPY

Packing Slip No

18175

Ship Date

20-Jan-05

Bill No:

Dart Aerospace

1270 Aberdeen Street

Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace

1270 Aberdeen Street

Hawkesbury, ON K6A 1K7. Canada
613-632-3336

Order number

14909

Sales order date

5-Jan-05

Account number

CDART100

Account manager

BARNEY_BANGS

PO number

2007365

Ship Via

Company Truck

PPD/COL

Item No.

Quantity ordered

UOM

Qty Shipped/Returned

Quantity on back order

Description

8972

Cyclic, Sock, Colour Red/7"L x 3.75" Diam

77

EA

77

P/N: 8972.dft

P/N .D3384-1

Revision A

Material certification required.

R92-10216

Lot No: BATCH0000000004Qty: 77

Handwritten signature: L. Selman

TULMAR SAFETY SYSTEMS INC.

Hawkesbury, Ont. Canada K6A 2B8

Tel: (613)632-1282

Fax: (613)632-2030

Sold To:

Revision 05/08/01 Form 456

R/N No.

R92-10216

Date:

1/20/2005

Shipped To:

DART AEROSPACE LTD

1270 Aberdeen Street

Hawkesbury, ON K6A 1K7

I hereby certify that the items listed hereon have been inspected, tested, and conform to all specifications and requirements detailed in the contract or purchase order.

01/20/2005

Authorized Inspector

Date _____

DART AEROSPACE LTD		Work Order:	22149C
Description: Hinge		Part Number:	D3385-1
Dwg: D3385 Rev. A		Qty:	30
Ref:		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	HJ	05.01.06	30
2	PG	Issue P/O: <u>7007354</u> For D3385-1 Hinge P/N: 098-043 Possible Supplier: Spaenaur Conformation of Parts Specification sheet is required	HJ HJ	05.01.06	50
3	RG	Receive and Inspect for transit damage Ensure Conformation of Parts Specification sheet is attached	CL	05/01/05	50
4	QC6	Inspect dimensions as per Dwg D3385	2	05.01.05	50
5	PK	Identify and Stock	CL	05/01/05	50
6	AC	Cost / part: _____	Sys	05.01.17	50
7	DC	Close W/O Inspect Level 21	HJ	05.01.17	50

Rev	Date	Change	Revised By	Approved
A	05.01.05	New issue	KJ/JLM	

RELEASED
05.01.06

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____